

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 07.06.19	Job No.: 046	ADR Yes/No: N	ADR Date: N/A	ECN #: 977P
Product No.: D119-755		Created By: <i>[Signature]</i>	Approved By:	
Product Name: Replacement Window Kits		Checked By: <i>[Signature]</i>	General Manager Approval:	<i>[Signature]</i>

Distribution	Reqd	Resp	Received
Production Manager	Y	LL	<i>[Signature]</i>
Production Engineering Coord	Y	JLM/EC	<i>07.06.19</i>
Director Quality Assurance	XN	DTNA	
Customer Order Processing	N		

Distribution	Reqd	Resp	Received
Customer Technical Support	N		
Marketing	N		

Reason for Change:

Preliminary issue of bubble window drawing so production can proceed

Documents Affected:

Release
D3624 Rev.B Preliminary Issue (07.06.19)

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	N			
2	Update Blue/Pink/DSI Folder and Electronic Files	N			
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
4	Update Grey Project Binder	N			
5	Move Electronic Files	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Create/Update Change Record Form	N			
9	Create/Update PPP's	N			
10	Update Controlled PDF Files	N			
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	N			
15	Update Access (ARC) Database	N			
16	Update/Verify ARC	N			
17	Update Paperwork Kits in Production	N			
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	JLM/EC		07.06.28 14.
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	Y	DL	Need tool to define bubble shape	07.06.28 06.
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	N			
28	Update Paperwork Kits in Stock	N			
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

Description / Action:

- Preliminary issue of dwg to allow manufacture of D3624-2 Bubble Window. A tool needs to be created to define the shape of the window, so we can have a consistent shape. DS suggested it could be plywood cut with the bubble window profile.
- Part number should already be in the system, as we've made prototypes. We should make qty(1) of the bubble window before large prod. run and verify shape and do an FAI.